

Sc Suncoco®

LAMÉ

*Stage*

ステ  
ー  
ジ  
ラ  
メ



**DMY No.11**

Total denier: about 120d (Tex. 13)  
(about 41% nylon, 59% metallized polyester film)  
112 g/cone 10,000 meters.

**DMY No. 22**

Total denier: about 237d (Tex. 26)  
(about 63% bamboo rayon, 37% metallized polyester film)  
125 g/cone 4,750 meters.

**DMY No. 33**

Total denier: about 269d (Tex. 30)  
(about 41% nylon, 59% metallized polyester film)  
125 g/cone 4,180 meters.

**DMY No. 33 Multi Ply for Sewing @ 1,000 M/Cone**

**2 ply 3 ply 5 ply 6 ply**



**DMY No: 11**

①

**DMY No: 22**

②

**DMY No: 33**

③

SL6600 Gray Silver

SL6601 Silver

SL6602 Gold 1

SL6603 Gold 2

SL6604 Gold 3

SL6605 Gold 4

SL6606 Gold 5

SL6607 Gold 6

SL6608 Multi 1

SL6609 Multi 2

SL6610 Multi 3

SL6611 Multi 4

SL6612 Multi 5

SL6613 Multi 6

SL6614 Multi 7

SL6615 Multi 8

SL6616 Multi 9

SL6617 Multi 10

\* SL6618 Metallic Gold

SL6619 Gold 7

\* SL6620 Gold 8

SL6621 Gold 9

SL6622 Gov't Gold

SL6623 Yellow Gold

\* SL6624 Sulphur

SL6625 Harvest

\* SL6626 Blue Gray

SL6627 LT. Blue

SL6628 Royal Blue

(Very Fine Thread for small logo embroidery)

(Rainbow color for fancy embroidery)



# Suncoco®

(Top quality, strength and smooth touch, good resistance for rubbing and color change.)

(\* Mark) Stock available of Multi Ply for machine sewing. Without \* can be Multi Ply, with minimum order of 50 cones.

DMY No: 33

④

DMY No: 33

⑤

DMY No: 33

⑥

\* SL6629 Iris

\* SL6630 Cream Gold

SL6631 Beige

\* SL6632 Lavender

SL6633 Fuchsia

\* SL6634 Rose

\* SL6635 Ruby (1)

SL6636 Fiesta Red

SL6637 Sky Blue

\* SL6638 Dark Green

SL6639 Ivy

SL6640 Gold 12

SL6641 Gold 13

SL6642 Gold 17

SL6643 Gold 15

SL6645 Gold 14

SL6646 Copper (2)

\* SL6647 Copper (1)

SL6648 LT Brown

\* SL6649 Bronze

SL6650 Lx Copper

SL6651 Brown

SL6652 Emerald

SL6653 Cobalt

SL6654 Amethyst

SL6655 Ruby (2)

SL6656 Coral

SL6657 Sapphire

SL6658 Turquoise

\* SL6659 Blackpearl

SL6660 Graphit

\* SL6661 Gray Silver

\* SL6662 White Silver

# Dream Metallic Yarn

(SL6663, SL6664, SL6665 for Blue Jean stone washing)

SL6666 to SL6673 and 6696  
 Total denier: about 1,100d (Tex. 122)  
 Composition: 100% polyester  
 Net weight: 70g / cone, 500 meters

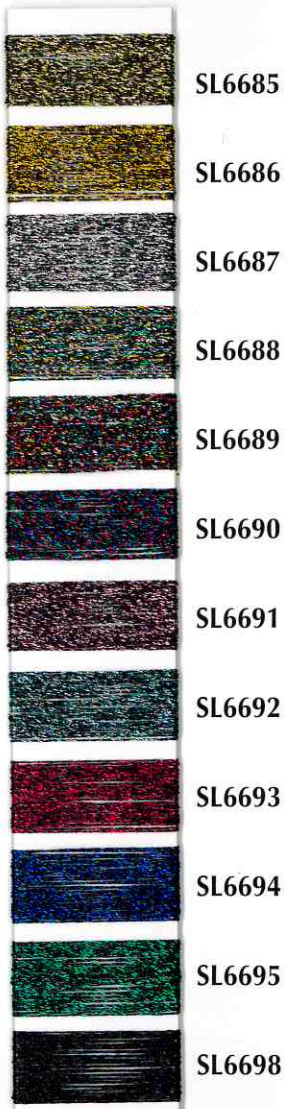
SL6674 to SL6695 and 6697, 6698  
 Total denier: about 360d (Tex. 40)  
 Composition: 100% polyester  
 Net weight: 25g / cone, 500 meters



DMY No: 66 ⑦

DMY No: 66 ⑧

DMY No: 66 ⑨



"Suncoco" is one of the leading Japanese brand in the industry. With relentless pursuit for perfection, "Suncoco" continuously invents to equip designers with the most fashionable and creative material. Spark up your innovative ideas today with "Suncoco".

#### Advantages

- 1.) Shiny metallic look and feel
- 2.) Soft and silky touch
- 3.) "Suncoco" are manufactured with top-graded material; thus yielding higher embroidery production efficiency
- 4.) Strength and fitness for sewing
- 5.) Different thickness to suit different needs for sewing 2 ply, 3 ply, 5 ply and 6 ply
- 6.) All "Suncoco" are engineered to withstand the tough condition, making it harder to wash off metallic color during washing process

## TECHNICAL NOTICE

Tests	Test Conditions	Results
Laundry	40°C, 20min., household laundry	○
Chemical Cleaning	25°C, 30min., Perchloroethylene	○
	25°C, 30min., Tetrachloroethylene	○
	25°C, 30min., Petroleum Benzene	○
Ironing	135°C, 15sec.	○
Hot Water	80°C, 30min.	○
Steam	100°C, 30min., for silver	○
	70°C, 40min., for gold & all colours	○
Dry heating	180°C, 60sec.	○
Scouring for nylon, Polyester, rayon, acetate & cotton	Soap 0.5gr/liter, Soda Ash 0.5gr/liter, 80°C, 30min.	×
Scouring for wool	Monogen 5gr/liter, 60°C, 30min.	○
Overdyeing wool, nylon & acetate	Acetic Acid 0.5gr/liter, 80°C, 30min.	○
Bleaching	Sodium Hydrosulfite 2gr/liter, 80°C, 60min.	×
	Soda Ash 0.5gr/liter, 80°C, 60min.	×
	ph9 30% Hydrogen Peroxide 40gr/liter, 70°C, 60min.	×
	ph9 10% Sodium Hydrochlorite 40gr/liter, 70°C, 60min.	×
Finishing	ph9 Sodium Carbonate 95°C, 60min.	×
	Mongen 5gr/liter, Oxalic Acid 10gr/liter	○
	Acetic Acid 10gr/liter, 45°C, 20min.	○
Caustic Soda	28Be 21°C, 60sec.	×

\* Above figures are not guaranteed specifications but tested data by our laboratory.

\* Avoid all procedures in acidic and alcalinic environments even if these give acceptable results in trials.

\* SUNCOCO supplies special yarns for special application.

\* Due to the peculiarity of metallic yarn, we suggest that all this data be carefully examined before your actual production.

## TECHNICAL INSTRUCTIONS





**Suncoco®**



三龍產品有限公司  
Sam Lung Products Limited

香港九龍新蒲崗大有街34號新科技廣場21樓2113室  
Room 2113, 21/F., New Tech Plaza, 34 Tai Yau Street  
San Po Kong, Kowloon, Hong Kong

電話 Ph: (852) 2328 8686 傳真 Fax: (852) 2352 3884



 **Suncoco®**

[joyce@suncoco.com.hk](mailto:joyce@suncoco.com.hk)  
[jojo@suncoco.com.hk](mailto:jojo@suncoco.com.hk)

[www.suncoco.com.hk](http://www.suncoco.com.hk)  
tel: (852) 2328 8686  
fax: (852) 2352 3884