



# HEAVY DUTY

ヘビーデューティー

HEAVY DUTY / DENIM WASHABLE

Embroidery Thread



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## HEAVY DUTY

ヘビーデューティー



Suncoco Heavy Duty Metallic thread is specially designed with the denim finishing process in mind.

It is suitable for Bleaching, Blast Washing, and Enzyme washing. The shininess and the color remains the same after washing. Made with 100% Polyester, this metallic thread gets its color from dyeing and not from tradition plating on metallic film. Hence, this item can endure the toughest washing processing!

It can also be twisted into a thicker size used for sewing denims.



Before Washing



✓ BLEACH WASH



✓ BLAST WASH

✓ ENZYME WASH

- ★ Can endure high temperature processing
- ★ Suitable for various types of denim finishing
- ★ Can be used for sewing and embroidery





サンプル  
Embroidery Sample

Other Washing Samples Provided by our customers:



- ★ Can endure high temperature processing
- ★ Suitable for various types of denim finishing
- ★ Can be used for sewing and embroidery



## Specification for Embroidery

Package Size	4600 m per cone (0.125g)
Composition	100% Polyester

### Technical Recommendation

Punching Density	0.3 mm ~ 0.4 mm
Needle Size	DBx7ST # 10
Running Speed	600 tpm – 800 tpm
Washing	Various types of denim finishing Can withstand high temperature washing



洗濯サンプル  
WASHING SAMPLE

## Specification for sewing

Package Size	1000 m per cone
Composition	100% Polyester
Sizes available	Tex 27, 54, 81, 108, 135 *custom colours and sizes available

**\*We might not have all sizes and colors in stock for your sewing needs, please contact us to inquire.**

- ★ Can endure high temperature processing
- ★ Suitable for various types of denim finishing
- ★ Can be used for sewing and embroidery



**FOR DENIM CHEMICAL WASH**

デニムケミカルウォッシュャブルができます

✔ BLAST WASH

✔ ENZYME WASH

✔ BLEACH WASH

ポリエステル 100% (100% POLYESTER)

約 243 デニール (243 DENIER, TEX. 27) - 4600m 巻

CUSTOM THICKNESS AVAILABLE WITH MOQ

特注品の複数燃りをご希望の場合は最低発注数量が発生致します。

1

2

3

4

SL 6149



SL 6158



SL 6185



SL 6194



SL 6150



SL 6159



SL 6186



SL 6195



SL 6151



SL 6160



SL 6187



SL 6196



SL 6152



SL 6161



SL 6188



SL 6197



SL 6153



SL 6162



SL 6189



SL 6198



SL 6154



SL 6163



SL 6190



SL 6199



SL 6155



SL 6164



SL 6191



SL 6200



SL 6156



SL 6165



SL 6192



SL 6201



SL 6157



SL 6166



SL 6193



SL 6202



All Cataloged colors has MOQ of 1 cone and readily in stock.

Note: Custom color is available with Lead time of 3 -4 weeks.

Custom sizes available with Lead time 1 – 2 weeks. .

 Suncoco made in Japan.

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